



■規格:

- 旋轉中心高度:80mm
- 分割24等份、分度15度.± 10"
- 三爪主體外徑:85mm、長度:60mm
- 外徑把握:  $\phi 2-\phi 70$ mm
- 內徑把握:  $\phi 24-\phi 64$ mm
- 平行度:0.002/100mm
- 真圓度:0.002/100mm

■標準配件:

1. 三爪把手 \*1支
2. 反爪1組
3.  $\phi 18 \times 120$ L 校正棒 \*1支
4. 板手5mm \*1支

■ Specifications:

- Swivel center high: 80mm
- Indexing Div: 24(Every 15° )± 10"
- 3-Jaws outer diameter: 85mm、length: 60mm
- Outer clamping gripping diameter:  $\phi 2-\phi 70$ mm
- Internal clamping gripping diameter:  $\phi 24-\phi 64$ mm
- Parallelism: 0.002/100mm
- Roundness: 0.002/100mm

■ Standard Accessories:

1. T-Handle X 1pcs
2. Contrary jaw X 1set
3.  $\phi 18 \times 120$ L PIN X 1pcs
4. Spanner 5mm X 1pcs

- 三爪研磨器易於挾持工件，拆卸容易，使用方便快速。
- 因三爪夾頭累積公差，挾持不同尺寸工件時會有差異，故設計有水平及同心度調整功能，使用者可自行調整。
- 此款研磨器藉由馬達帶動，不需人工手搖操作，可節省加工時間。
- 3-Jaws punch former easy to clamping workpiece, easy to using and disassembly.
- Due to jaw chuck cumulative tolerance, for different size of workpiece the tolerance will different, adjustment design function user can adjust the horizontal and center.
- Motor punch former driven by motor, without hand manual operation, saving processing time.

單位:mm

訂購編號 Order No.	型號 Model	A	B	C	L	電源 Power	轉速 Speed	重量(kg) Weight
31072-30	HWF-CJM300×110V	300	80	130	0~90	AC 110V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	22
31072-32	HWF-CJM300×220V	300	80	130	0~90	AC 220V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	22
31072-40	HWF-CJM400×110V	400	80	130	0~190	AC 110V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	25
31072-42	HWF-CJM400×220V	400	80	130	0~190	AC 220V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	25
31072-50	HWF-CJM500×110V	500	80	130	0~290	AC 110V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	28
31072-52	HWF-CJM500×220V	500	80	130	0~290	AC 220V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	28
31072-60	HWF-CJM600×110V	600	80	130	0~390	AC 110V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	31.5
31072-62	HWF-CJM600×220V	600	80	130	0~390	AC 220V 50/60Hz 單相 SINGLE PHASE	16~233 R.P.M	31.5